

A1  
CANTOR 7/17/2  
M-SP-1

## HVAC SPECIFICATIONS

### REQUIREMENTS

1. The work shall be free from defects in workmanship and materials for a period of one (1) year from date of completion and shall meet all local and state codes. All defects, which develop or are discovered within the warranty period, shall be repaired by the Contractor to the satisfaction of the Engineer and at no additional cost.
2. The work shall comply with codes and regulations listed under section 10, paragraph 11 (A) of the Construction Review Manual.

### GENERAL

1. The Contractor shall examine the site of the proposed work to determine the existing conditions that may affect the work.
2. The Contractor shall be responsible for the Contractor's drawings and specifications to call for finished work, tested and ready for operation.
3. All work, incidental accessories or other details not shown but necessary to make the work complete and in all respects ready for operation, even if not particularly specified, shall be provided by the Contractor at no additional cost.
4. The Contractor's drawings are generally diagrammatic and are intended to convey the scope of work and indicate the location of equipment, ductwork, piping, and other details. Existing ducts, pipes, utilities, etc. that are shown on the drawings shall be verified by the Contractor and left in a condition satisfactory to the Engineer.
5. The Contractor shall be responsible for the Contractor's drawings and specifications to call for finished work, tested and ready for operation.
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### DUCTWORK

1. All ductwork shall be furnished, installed and fabricated in accordance with the latest edition of the SMACNA Duct Construction Standards Manual, using prime sheets of galvanized steel. All square ductwork shall be provided with turning vanes on maximum 4" centers. Provide access doors at all fire and service dampers for access.
2. All ductwork shall be equipped with volume controllers.
3. All ductwork shall be equipped with flexible connectors shall be 7" diameter unless otherwise indicated on drawing.
4. All ductwork shall be equipped with hangers secured to structural steel above at intervals not exceeding 50'. Install access doors as required.
5. All ductwork shall be equipped with the supply duct and the diffuser plenum of ceiling pouches shall be sealed with 3M Co. duct tape and clamped with Stainless Steel Ideal Type 52 clamps.
6. All access doors shall be as per latest SMACNA Standards.

### DUCTWORK LINER FOR INTERIOR DUCT SURFACES

1. Application: The ductwork liner shall be installed on the interior surface of the ductwork from the discharge connection of the ductwork to the minimum distance of 10 feet.
2. Material: The ductwork liner shall be a composite fire and smoke hazard rating as tested by procedure A-1, UL 723 not exceeding a "Flame Spread" of 25 and a "Smoke Developed" of 50.
3. Installation: The ductwork liner shall be installed on the interior surface of the ductwork from the discharge connection of the ductwork to the minimum distance of 10 feet.
4. Thickness: The ductwork liner shall have a minimum thickness of 1/2" and a maximum thickness of 1/4".
5. Adhesive: The ductwork liner shall be applied with 100% coverage and approved adhesive.
6. Fasteners: The ductwork liner shall be fastened to the ductwork with stainless steel fasteners at a maximum of 15" on center.
7. Joints: The ductwork liner shall be joined with a minimum of 1/2" overlap and approved adhesive.
8. Access: The ductwork liner shall be provided with access doors at all fire and service dampers for access.
9. Testing: The ductwork liner shall be tested in accordance with the latest edition of the SMACNA Duct Construction Standards Manual.

### INDUCTION UNITS

1. Contractor shall thoroughly clean all existing induction units by means of wire brushing or steam cleaning, fitted with brushes, removing all dust and debris from plenum chamber, cleaning nozzles and replacing filters. All induction units thermostats shall be thoroughly checked for proper operation and recalibrated where required, or replaced if not functional.
2. The balance of the units shall be included in the overall balancing and testing procedures as specified under the heading of BALANCING.

### VIBRATION MOUNTING

1. All vibration mounting shall be as manufactured by Mason Industries, Vibration Mounting and Controls Inc. or an approved equal.
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### ADJUSTING REQUIREMENTS

1. All adjusting shall be as per latest SMACNA Standards.
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### CONDITIONING UNITS

1. The Contractor shall provide air conditioning units. Unit shall be complete with temperature control, condenser pump, evaporator fan, condenser water regulating valve, and other system components required to provide proper air conditioning for the space designated on the Contract Drawings. Filter shall be Class 1, UL listed, 45% efficiency.
2. AC Unit shall be furnished with the following accessories:
  - a) Condensate Pump
  - b) Disconnect Switch
  - c) Wall Mounted Control Box thermostat
  - d) Auxiliary drain pan & water alarm sensor
3. Schedule

Unit	Blower Motor	Cap. (kVA)	HP	Est. S.P.	Est. S.P.	GPM	Est. S.P.	Model	Total
AC-18	2000	1	0.3	67.00	67.00	16.2	Gpm	ClimateMaster	347lbs.

AC Unit motor shall be 3 phase and for 460 volts

4. The Unit shall be factory run, tested and rated in accordance with ARI Standards.
5. AC Unit shall be complete with water regulating valve. Valve shall be Motorized V-CW type or an approved equal. It shall be a positive shut-off type and shall be rated for 150 psi working pressure.
6. Unit shall be similar or equal to make and model listed and rated at 150 psi working pressure.
7. Vibration isolators shall be as manufactured by Vibration Mounting and Controls Inc. or an approved equal.

### PIPING AND ACCESSORIES

1. TEST REQUIREMENTS (Aux. Cooling Water)
  - a) Operating Pressure: 150 PSIG
  - b) Operating Temperature: 85 Deg. F - 95 Deg. F
  - c) Hydrostatic Test Pressure: 1.5 x Operating Pressure
  - d) Duration of Test: 2 hours

Isolate equipment, controls, instruments and valves from the piping system during hydrostatic tests

### Piping & Fittings

System	Pipe	Fittings
Aux. Cooling Water	Black Steel Pipe, 250 lb. class	2-1/2" cast iron screwed
Condensing Water	Black Steel Pipe, 250 lb. class	2-1/2" cast iron screwed
Grade 6, Black Seamless		

### A.C. Unit

#### Condensate Drain

Type (L)

Copper ASTM B-88

Hard Temper

5 ANSI B16.18

Wrought Copper Solder

Joint

Vent auxiliary cooling water piping at all high points.

### Accessories

1. Unions for auxiliary cooling water service shall be similar and equal to 250 lb. class, malleable iron with bronze seats, Ginnell Figure 554, UL.
2. Nipples 6" length or less, shall be extra heavy and the material shall be the same as the pipe. Close nipples shall not be used.
3. Braided type flexible connector shall be Vibration Mounting and Control Inc. (VICO) Model MFP Style NE Max 250 psig or approved equal.

### Soldered Joints

- 95-5 Tin Antimony Solder having a melting point greater than 450 F. Excess solder shall be removed while still in the molten state with a file at the face of the fitting.

### Thermometers

1. Thermometers for piping shall be of the "all angle" (universal), separate socket, industrial type with #304 stainless steel extension neck wells.
2. The thermometer for auxiliary cooling shall operate at 0 - 160 Deg. F range and shall include a sufficient safety margin at either end.
3. Thermometers shall be as manufactured by Albert A. Weiss, Webster Instrument Co. Ashcroft or approved equal.

### Pressure Gauges

1. Pressure gauges shall be of the Bourdon tube spring type with 1/2" dial sizes. Gauges shall have black numerals with black numbers on white background. The gauges shall be as manufactured by Albert A. Weiss, Webster Instrument Co. Ashcroft or approved equal.
2. The pressure range for the auxiliary cooling, shall be 0 - 150 psi, and the Bourdon tube shall be Bronze.

### Strainers

1. Strainers shall be similar and equal to those manufactured by Muller Steam Specialty Co. Screwed "Y" strainers for pipes 2 1/2" and smaller shall be 250 lb. No 11. The screens for the strainers shall be stainless steel. Strainers shall be provided with capped blowdown valves.

### Cutting and Patching

1. Pipe passing through walls shall have a trim opening cut no greater than necessary for the installation of a sleeve secured therein. Sleeves shall be 1/2" in diameter larger than the outside diameter of the pipe or required insulation passing through, and of sufficient length to be flush with the finished wall surfaces. Sleeves shall be made of Schedule 40 galvanized steel pipe for concrete block partitions and 20 gauge sheet metal for framed partitions.

2. Pipe passing through floor slabs shall have an opening cut no greater than necessary for the installation of a sleeve secured therein. Sleeves shall be 1/2" in diameter larger than the outside diameter of the pipe or required insulation passing through, and of sufficient length to be flush with the finished wall surfaces. Sleeves shall be made of Schedule 40 galvanized steel pipe for concrete block partitions and 20 gauge sheet metal for framed partitions.

3. Annular spaces between piping and sleeves or core drilled floor openings shall be packed with thermalbar and sealed to retain the fire integrity of the walls and floors with a non-hardening compound similar and equal to Duxseal as manufactured by J. M. Clipper Co.

4. All piping passing through walls, floors or ceilings shall be fitted with chromium plated cast brass escutcheons with fastening set screws similar and equal to Fee & Mason Manufacturing Co., F & S Manufacturing Co. or Ritter Pattern and Casting Co.

### Pipe Supports and Hangers

1. All supports and parts shall conform to the latest requirements of the ANSI Code for pressure piping B31.10 and MSS standard practice SP-58.
2. Hangers shall be manufactured by Ginnell Co., Central Iron, Fee and Mason, Blawnox Co. or an approved equal.

3. Pipe hangers, rods, inserts and clamps shall be those approved for their respective uses by the Underwriters Laboratories, Inc.

4. Unless otherwise specifically approved, hanger size and spacing shall be

Material	Max Hanger Pipe Sizes	Minimum Spacing	Min Rod Size
Steel	1/2" to 1"	7 ft o.c.	3/8"
	1-1/4" to 2"	9 ft o.c.	3/8"
	2-1/2" to 3-1/2"	10 ft o.c.	1/2"
	4" to 5"	12 ft o.c.	5/8"
	6" to 8"	12 ft o.c.	3/4"
	8" to 12"	12 ft o.c.	7/8"
Copper	1/2" to 1-1/4"	8 ft o.c.	3/8"
	1-1/2" to 2"	8 ft o.c.	3/8"
	2-1/2" to 3-1/2"	10 ft o.c.	5/8"

### J. Valves

Type	Size	Pressure	Jenkins Fig. No.	Crane Fig. No.	Stockham Fig. No.
Gate	Up to 2"	125 psi	47U	428-U6	6-105
Gate	Up to 2"	150 psi	49U	431	B-128
Gate	Up to 3"	200 psi	260U	634E	B-144
Ball	Up to 3"	300 psi	32A	930 TF	S217-BR-R-T
Plug	4" & Up	300 psi			W473 OR

2. Balancing valves shall be non-lubricating eccentric plug (balcentric) type with adjustable stop valve shall be rated for 175 lb. W.O.G. or 400 lb. W.O.G. Valves shall be as manufactured by DeZurik or approved equal.

### Domestic Water

- (a) Gate Valves - Fairbanks Fig. 0250-FB
- (b) Check Valves - Fairbanks Fig. 0640-FB
- (c) Pressure Reducing Valves - J.R. Gunzenhauser, Model # 1130H
- (d) Vacuum Breaker - Watts Regulator Co. Mod No 288A.C

### Pipe and Valve Identification

1. Provide and affix a set of approved adhesive bands identifying the system and direction of flow.
2. Each set shall consist of one band on which the name of the service is printed in letters not less than 1 inch high.
3. Bands shall be in colors as indicated below and shall conform to ANSI Standard A-13.1

System	Background	Letters and Arrow
Auxiliary Cooled Water	Green	Black

4. Adhesive bands shall be W.H. Brady Company, Seton Corp. or an approved equal.
5. Place a durable metal or plastic tag permanently affixed to condenser water shut off valves indicating the tenant name, floor served, and "SUPPLY" or "RETURN". Tag shall be 3" x 6" size with black lettering on a green background.

### Threaded Joints

1. Threaded joints shall be made tight using only an approved pipe joint compound or tape, placed on the male thread only.

### CONDENSATE PUMPS

1. Shall be as manufactured by Little Giant Company model # VCL-24-UL(S), 270 Gallons per hour at 1' head, 120V, 1/2 hp or approved equal.
2. AC units shall be electrically interlocked with their condensate pump so that if the condensate pump is not operating the AC unit shall be locked out, or the AC unit shall shutdown on a high water condition in the condensate drain pan. Contractor shall submit a wiring diagram for all AC equipment showing all control devices including all shutdown functions.

### INSULATION FOR CONDENSATE WATER

1. Insulation shall be 2" thick one piece fiberglass, flame spread rating not greater than 25, smoke rating "50" (insulate fittings).

### AUXILIARY DRAIN PAN REQUIREMENTS

1. Make drain pan 12" x 12" larger than AC unit on all four sides with upstanding sides 1 1/2" with 1/2" hem turned down outside of pan. Pans shall be made from 16 ga. galvanized steel with soldered corners made water tight.
2. Install water sensor in drain pan along with necessary controls to sound local alarm and shutdown AC unit when activated by water in the pan.
3. Water alarm shall be "Water Alarm" Made By Dorton, sensor unit model #SS-R (T), remote indicator unit model #R-2 (U), power supply unit model #PS-3 or approved equal. Locate alarms so that they can be easily heard in the occupied areas.
4. Place a durable metal sign permanently affixed to alarm identifying AC unit and to read "When Alarm sounds call 455-1164 weekdays and weekends".

### EXECUTION

1. All work in occupied tenant areas shall be performed on other than normal working hours as directed by the Engineer.
2. The Contractor shall notify the Engineer when shutdown of existing systems becomes necessary. Shutdown shall be kept to a minimum.

### SHUTDOWNS

1. Request for shutdowns of main condenser water lines shall be delivered to the Manager, WTC Operations, at least 72 hours in advance of the required shutdown. Shutdowns shall be subject to the final approval of the Manager, WTC Operations.

### BALANCING

The Contractor shall provide the service of an air balancing and hydronic testing specialist who specializes in Heating, Ventilating and Air Conditioning systems. Perform all balancing in accordance with the latest edition of the conditioning Contractors National Association (SMACNA). Testing shall be performed in the presence of a WTC Construction Inspector. Upon completion and testing of the HVAC System, three (3) copies of the Balancing Report must be submitted to the WTC Construction Supervising Engineer and one (1) copy to the WTC Planning Coordinator.

### SUBMITTALS

Submit for approval three (3) sets of shop drawings of ductwork, piping and details of fire damper installation. Submit three (3) sets of catalog cuts for fire dampers, A/C Units, exhaust fan, ceiling grills, ceiling diffusers, valves, accessories and three (3) copies of air balancing data report.

### APPLICABLE STANDARDS, CODES AND PUBLICATIONS

This entire installation shall be manufactured, tested and installed to conform, as a minimum, to provisions of the following codes and standards except where stricter requirements are specified elsewhere herein or shown on the contract drawings.

- A. National and New York Electrical Code
- B. National Fire Protection Association (N.F.P.A.)
- C. New York City Building Code
- D. Underwriters Laboratories, Inc. (U.L.)
- E. American National Standards Institute Inc. (A.N.S.I.)

### CONTROLLED INSPECTION

- a. The ventilation system shall not be placed in operation until it has been tested and inspected in accordance with the requirements of the New York City Building Code, section C26-1301.2.
- b. The controlled inspection shall be made and witnessed by a licensed professional engineer, employed by the contractor who shall be approved by the Engineer-of-Record, as part of the work of the sub-contract.

### ESTIMATED SUPPLEMENTAL COOLING LOAD

The estimated supplemental cooling load for this Tenant Alteration Application is 5.16 tons

## SPRINKLER SPECIFICATIONS

1. Shutdown of existing system. At the time that such closing or opening of valves and draindown becomes necessary, the Contractor shall notify the WTC Construction Division (at least 48 hours in advance) who will make the necessary arrangements. The Contractor shall keep the shutdown time to a minimum and drainage shall be to a properly connected receptacle without causing damage to other work and property.

2. Heads: Sprinkler Heads shall be Reliable Automatic Sprinkler Co. concealed type Model "G4", 165 degree F rating, 1/2" orifice RS & A #587 75 SA or approved equal. Polished chrome. New sprinkler heads shall be installed whether heads are shown as new or relocated, as per NFPA 13 Section 1.8.1.1.

3. Pipe and Fittings: Piping shall be Schedule 40 standard weight, black steel pipe, ASTM A750/A53. Fittings shall be cast iron 125 lbs. or malleable iron fittings Class 150.

4. All horizontal piping and fittings within 15'-0" of exterior walls shall be insulated with 1" fiberglass insulation.

5. Piping and fittings shall be insulated where required by the contract drawings with one inch (1") thick heavy density fiberglass pipe covering with factory applied all service jacket (ASJ), self-sealing lap and butt strips bonded with aluminum straps (2" on centers), and pre-molded fiberglass for fittings. Insulation shall be similar in all respects to that manufactured by Owens-Corning Fiberglass Insulation (including jacket or facing and adhesive) shall have composite fire and smoke hazard ratings, as tested by procedure ASTM E-84, NFPA 255 and UL 723, not exceeding a flame spread rating of 25 and smoke developed rating of 50.

6. Piping shall be installed to drain back to flow control valve. All loop main shall be above bottom chord of truss. All branch lines shall run through bridging trusses.

7. Flushing: Before final connections and sprinkler heads are installed, all piping shall be thoroughly blown out, rodged out, and washed out at least twice in a manner as directed by the Engineer to remove all accumulation of dirt, chips or other deleterious material. Make all temporary connections and furnish all appliances required for the purpose of cleaning at no extra expense to the Authority.

8. Pipe passing through walls shall have a trim opening cut no greater than necessary for the installation of a sleeve secured therein. Sleeves shall be made of Schedule 40 galvanized steel pipe for floor slabs and 20 gauge sheet metal for framed partitions. Sleeves shall be 1/2" in diameter larger than the outside diameter of the pipe or required insulation passing through, and of sufficient length to be flush with the finished wall surface. Annular spaces between piping and sleeves or core drilled floor openings shall be packed with thermalbar and sealed to retain the fire integrity of the walls and floors with a non-hardening compound similar and equal to Duxseal as manufactured by J. M. Clipper Co.

9. Hangers: Install suitable clevis type hangers supported from the existing building steel framing. Drilling/anchoring systems will be permitted. Drilling only when approved by the Engineer. Use Hilti HDU anchors.

10. All piping shall be installed above the bottom chord of the trusses.

11. Test: Entire installation shall be tested hydrostatically and remain tight with no loss of pressure for a period of no less than two (2) hours against a pressure of 200 psig. Remaining portion of the floor system shall be isolated from the testing procedure. Testing shall be performed in the presence of the Engineer and Port Authority Inspector. At least (48) hours notice shall be given in advance of all tests.

12. Code: Entire installation shall comply with all provisions of the NYC Building Code.

13. Affix identification markers on all sprinkler piping. Markers shall be of 10-0" on centers. Markers shall be Brady Snap-On, Type 8, W.H. Brady Co. Sign Mark Division, Markers shall read "SPRINKLER PIPING".

14. Disturbance of structural fireproofing shall be kept to a minimum and precaution shall be observed for work above the ceiling.

15. Contractor shall submit detailed shop drawings to the Engineer for approval. No work shall commence until approval is obtained.

16. All unused piping, ductwork, hangers, supports, shall be completely removed all the way back to the core riser closet, or back to the nearest branch main and capped, sealed watertight or airtight. All the openings shall be properly patched, sealed, and fire stopped to maintain the original integrity of the partition's fire rating.

17. Contractor shall provide a hydraulic calculation to verify pipe size. The hydraulic calculation shall include:
  - a) available static pressure on the floor.
  - b) the minimum water supply requirement density, gpm per square foot
  - c) area of hydraulic demand.
  - d) occupancy hazard classification.
  - e) sprinkler piping and fittings material.
  - f) all existing piping sizes.